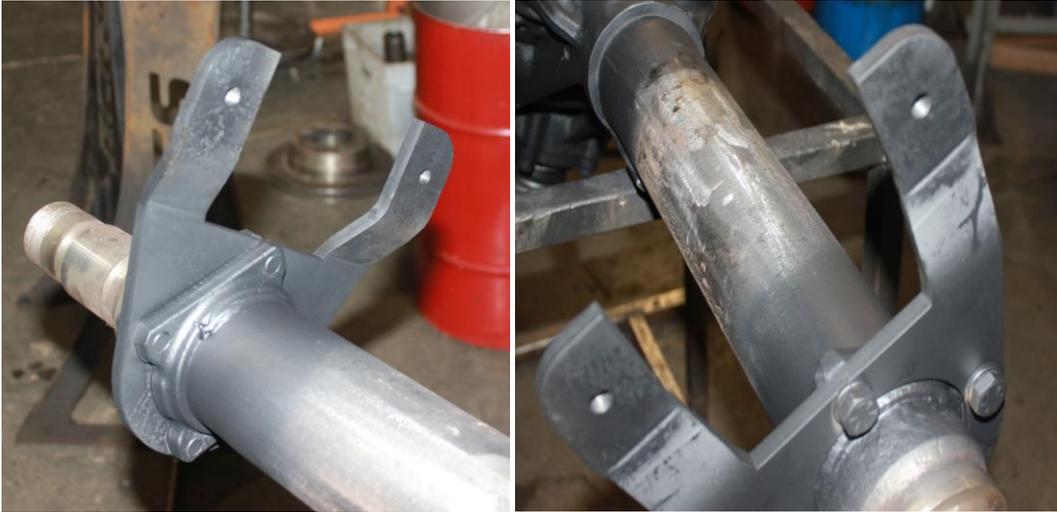




## ECGS GM 14 Bolt Disc Brake Conversion Instructions

1. Remove Brake Drums and Existing Hubs From Axle
2. Remove Drum From Hub
3. Remove Wheel Studs From Hub If Not Already Removed
4. **DO NOT INSTALL BRACKET ON SPINDLE LIKE THIS**



5. Install Brackets As Pictured Below



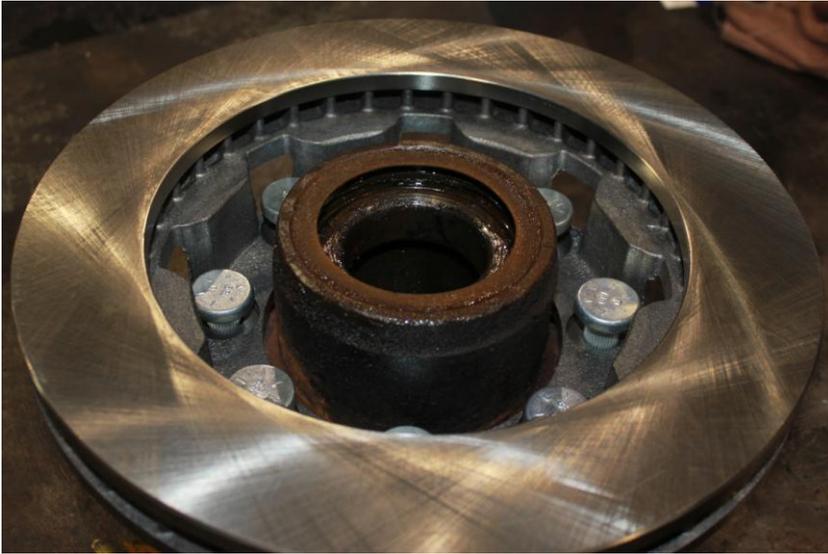
6. Hub Should Look As Pictured Below At This Point



7. Set Rotor On Back Side Of Hub As Shown



8. Press In Wheel Studs From Back Side Of Hub As Shown



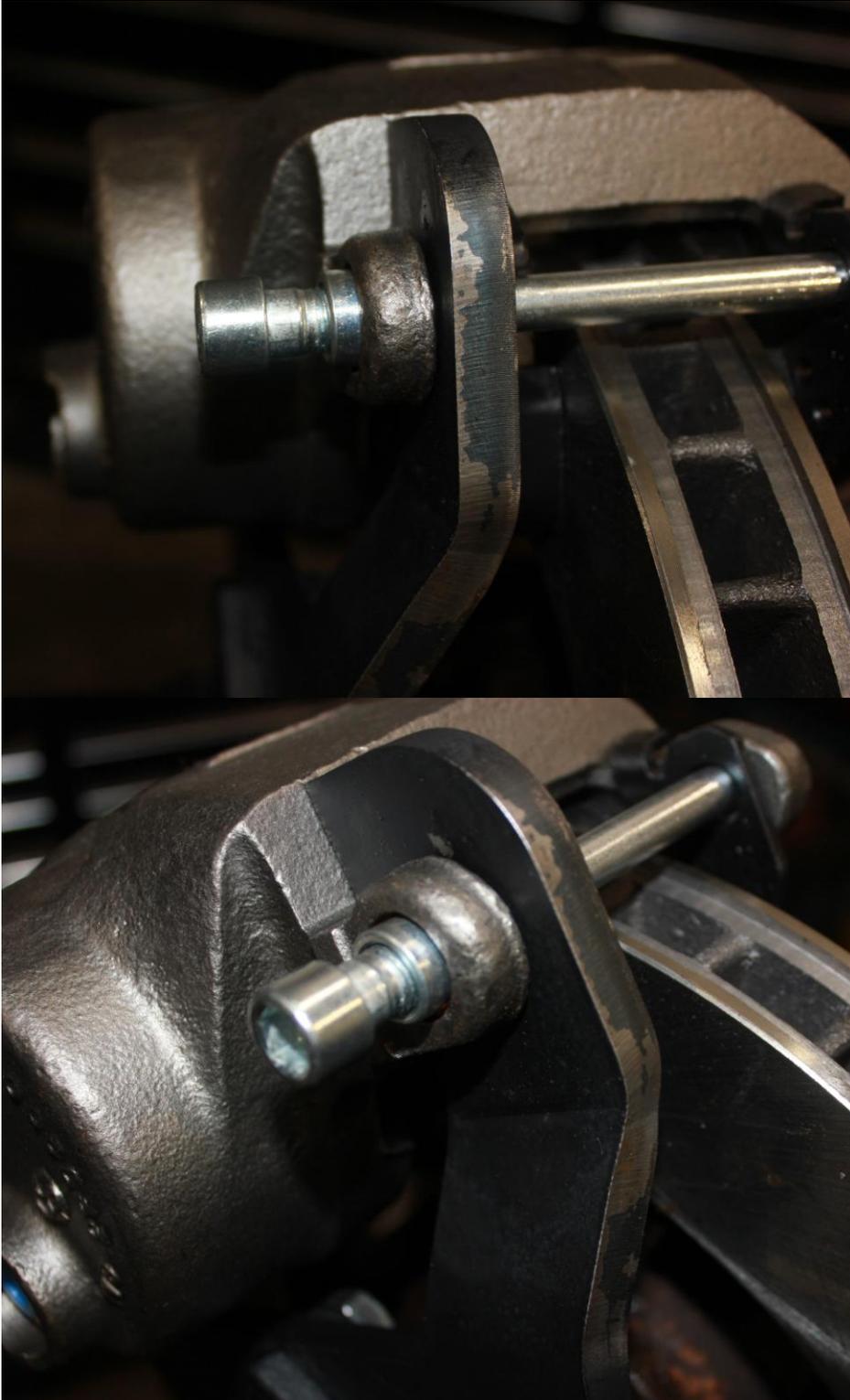
9. Install Hub and Rotor Assembly Onto Spindle
10. Tighten Spindle Nut
11. Install Supplied Clip On Brake Pad As Shown



12. Install Pad Onto Caliper As Shown



13. Install Caliper's On Brackets, Caliper's Are Directional, Bleeder Screw Must Be Facing Up!
14. Install Caliper Bolt From Back Side Of Caliper As Shown



15. Tighten Caliper Bolts
16. The Assembly Should Look As Pictured

